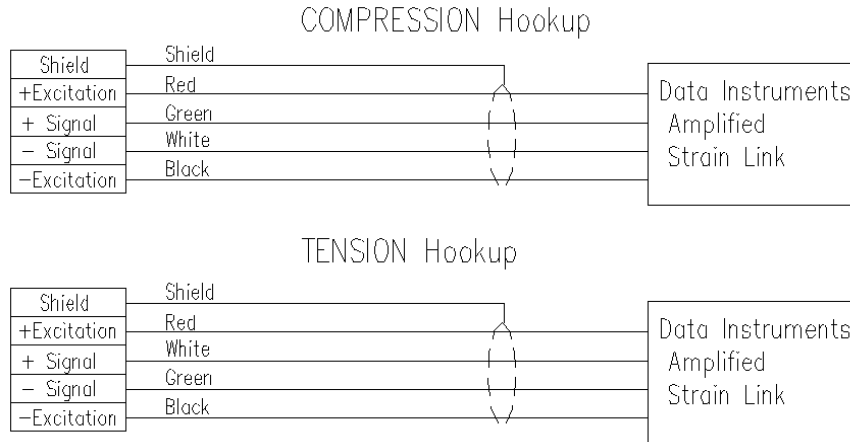


## Interfacing Data Instruments Strain Links:



**Figure # 1 - Data Instruments Strain Link Hookups**

Data Instruments links are fundamentally different that other links since they have a built in amplifier. Since DI links operate on +5 V.D.C. excitation, the Excitation of the SA2000™ MUST be reduced to 5 Volts BEFORE the DI units are connected - Failure to do this will permanently damage the DI strain links:

This hookup is for compressive application as would be experienced on the Connections (Pitmans) of a press. For Tensive application, swap the Green and White wires.

NOTE:

Since the DI link is self-amplified, the gain switch on the SA2000™ Unit must be set to LO position on DI link inputs.

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Signature Technologies, Inc. • 13375 Stemmons Frwy., #320 • Dallas, Texas 75234 USA

Telephone: (972) 488-9777 • Fax: (972) 488-2924

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